



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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D4682-043
Job Sheet 181557



Part No: D4682-043

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/31/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/22/18	0.00	0.00	Start Up Waterjet		<i>8/08/18</i>
110	Waterjet	4 pcs		8/22/18	0.00	0.61	Waterjet1		<i>8/08/18</i>
120	QC	4 pcs		8/22/18	0.00	0.00	QC2 Waterjet-3		<i>8/08/18</i>
130	QC	4 pcs		8/22/18	0.00	0.00	QC8-5		<i>1300-07</i>
140	Small Fab	4 pcs		8/22/18	1.77	0.97	Small Fab-7		<i>1300-07</i>
150	QC	4 pcs		8/22/18	0.00	0.00	QC5		<i>AUG 16 2018</i>
160	Large Fab	4 pcs		8/22/18	0.00	6.56	Large Fab 7		<i>1300-07</i>
170	QC	4 pcs		8/22/18	0.00	0.00	QC9		<i>1300-07</i>
180	QC	4 pcs		8/22/18	0.00	0.00	QC5		<i>SEP 13 2018</i>
190	SprayPaint	4 pcs		8/22/18	0.00	0.13	Spray Paint		<i>SEP 13 2018</i>
200	QC	4 pcs		8/22/18	0.00	0.00	QC5		<i>SEP 13 2018</i>
210	Packaging	4 pcs		8/22/18	0.00	0.00	Packaging3-2		<i>SEP 13 2018</i>
220	QC21-SA	4 Ea		8/22/18	0.00	0.00	QC21		<i>OCT 23 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	5.2400 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	4 Ea (1 ea)	160-Large Fab	

Reckward 138746

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	5	238	0
160-Large Fab	D4682-9	4	19	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 1:46 PM Dart.lajeunesse.marie

1030 - 12:00 - 1 1/2
1230 - 2:00 - 1 1/2
3hrs

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspe ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		Container No: S099328 Part: D4682-043 Job No: 181557 Serial No/Batch: S099328 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/06/19					
Description Work Order Deviation									
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Pressure/f ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>				Pressure/f ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
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